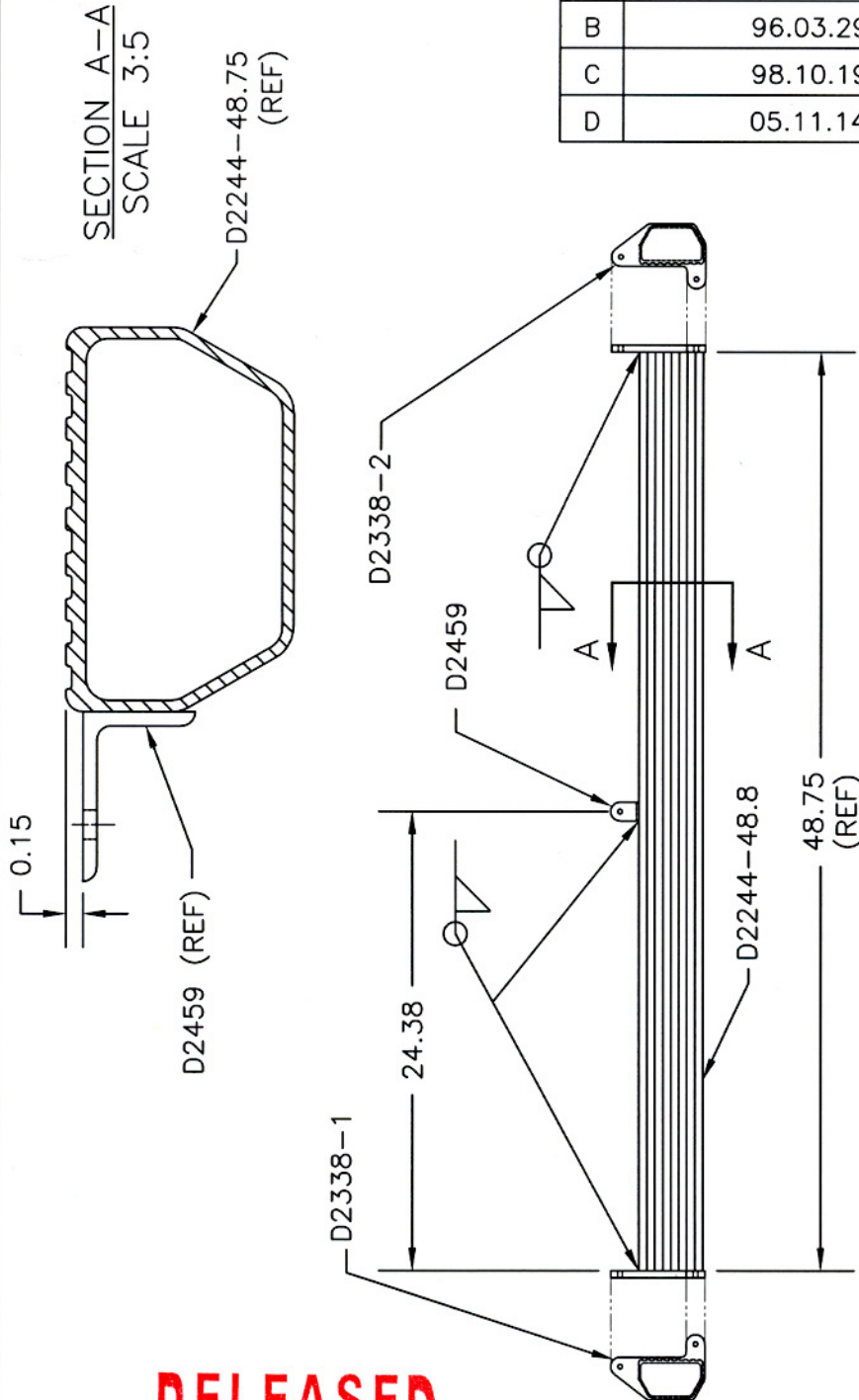


DART

DESIGN BW	DRAWN BY RH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2460	REV. D SHEET 1 OF 1
DATE 05.11.14	TITLE STEP WELDMENT ASSEMBLY		SCALE 1:10
A	95.01.25	NEW ISSUE	
B	96.03.29	CHANGE END PLATES	
C	98.10.19	ADDED SECTION A-A (TSR A915)	
D	05.11.14	UPDATE FINISHING NOTES	

**D2460 STEP WELDMENT ASSEMBLY PARTS LIST**

P/N	DESCRIPTION	QTY
D2460	STEP WELDMENT ASSEMBLY	X
D2244-48.8	EXTRUSION*	1
D2338-1	ENDPLATE	1
D2338-2	ENDPLATE	1
D2459	ANGLE	1

*cut per drawing

D2460 STEP WELDMENT ASSEMBLY NOTES

- 1) MAKE FROM EXTRUSION D2244
- 2) WELD PER DART QSI 004
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT GLOSS WHITE (REF 4.3.5.1) PER DART QSI 005 4.3
BLACK ANTI-SKID TOP SURFACE TO BOTTOM OF
RADIUS PER DART QSI 005 4.4
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED

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